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European Technical Assessment

et A-22/0413 of 25. 1. 2024

English version prepared by ZAG

General Part

Technical Assessment Body issuing the European Technical Assessment

Trade name of the construction product

Product family to which the construction product belongs

Manufacturer

Manufacturing plant

This European Technical Assessment contains

This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of

This Assessment replaces

ZAG

Sormat Concrete Screw Anchor S-CSA A4 / EJOT Concrete Screw Anchor JC6

33: Concrete screw of sizes 6, 8 and 10 for use in cracked and non-cracked concrete

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EJOT Production Plants

13 pages including 3 annexes, which form an integral part of the document

EAD 330232-01-0601, edition December 2019

ETA-22/0413 issued on 23.3.2023

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Specific part

1 Technical description of the product

The Sormat Concrete Screw Anchor S-CSA A4 / EJOT Concrete Screw Anchor JC6 is a concrete screw of sizes 6, 8 and 10 made of stainless steel. The fastener is screwed into a predrilled cylindrical hole. The special thread of the anchor cuts an internal thread into the member while setting. The anchorage is characterised by mechanical interlock in the special thread.

For the installed anchor see Figure given in Annex A (1/2).

2 Specification of the intended use(s) in accordance with the applicable European Assessment Document (hereinafter EAD)

The performances given in Chapter 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The provisions made in this European Technical Assessment are based on an assumed working life of the anchor of 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the manufacturer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

The basic work requirements for mechanical resistance and stability are listed in Annexes C (1/5), C (2/5) and C (5/5).

3.2 Safety in case of fire (BWR 2)

The basic work requirements for safety in case of fire are listed in Annexes C (3/5) and C (4/5).

Regarding to reaction to fire product is specified in class A1 according to EN 13501-1.

3.3 General aspects relating to fitness for use

Durability and serviceability are only ensured if specifications of intended use according to Annex B (1/3) are kept.

4 Assessment and verification of constancy of performance (hereinafter AVCP) system applied, with reference to its legal base

According to the decision 96/582/EC of the European Commission¹ the system of assessment and verification of constancy of performance (see Annex V to regulation (EU) No 305/2011) 1 applies.

5 Technical details necessary for the implementation of the AVCP system, as provided for on the applicable EAD

Technical details necessary for the implementation of the AVCP system are laid down in chapter 3 of EAD 330232-01-0601.

Issued in Ljubljana on 25. 1. 2024

Signed by:

Franc Capuder, M.Sc. Head of Service of TAE

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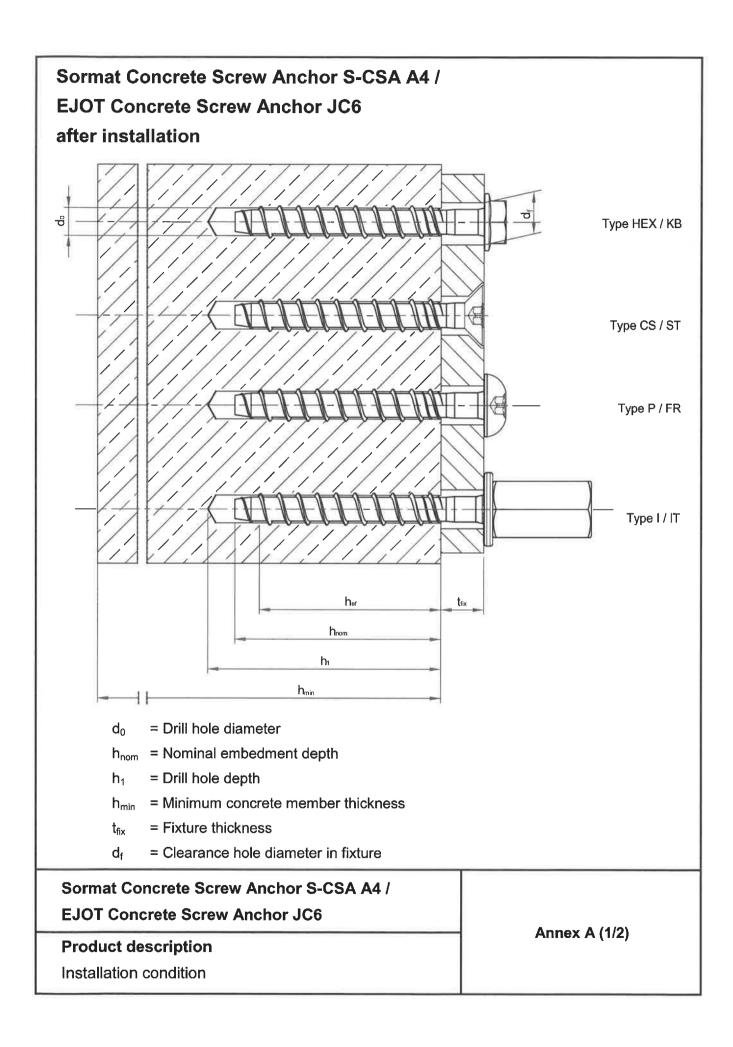


Table A1: Materials and Types

Material

Tip: hardened steel

Shaft and head: stainlesss steel (A4 grade)

Part	Designation	Description	Design
1	S-CSA A4 HEX / JC6 KB	Hexagonal head version with or without combined washer	
2	S-CSA A4 CS / JC6 ST	Countersunk head version with T-drive	- WILLIEUE
3	S-CSA A4 P / JC6 FR	Pan head version with T-drive	-VIIIIIII
4	S-CSA A4 I / JC6 IT	Internal thread version with hexagonal drive	

Table A2: Anchor dimensions and head marking

		S-CSA	A4 /JC6			
Anchor size		6	8	10	Marking: Identifying mark: S Anchor identity: CSA A4	
Nominal diameter	d _{nom}	nom [mm] 6 8 10				Nominal diameter: d _{nom} Screw length: L Example: S-CSA A4 8x100 /
Thread outer diameter	d _{th}	[mm]	7,45	9,90	11,9	JC6 8×100
Core diameter	d _k	[mm]	5,55	7,35	9,30	
Shaft diameter	ds	[mm]	5,90	7,85	9,67	
Stressed section	As	[mm²]	24,19	42,43	67,93	

Sormat Concrete Screw Anchor S-CSA A4 / EJOT Concrete Screw Anchor JC6

Product description

Materials, types and dimensions

Annex A (2/2)

Specifications of intended use

Anchorages subjected to:

- Static and quasi static load,
- fire exposure.

Base materials:

- Cracked and non-cracked concrete.
- Reinforced and unreinforced normal weight concrete of strength class C20/25 at minimum and C50/60 at maximum according to EN 206:2013+A1:2016.

Use conditions (Environmental conditions):

 The anchor may be used in concrete subject to dry internal conditions and also in concrete subject to external atmospheric exposure (including industrial and marine environment), or exposure in permanently damp internal conditions, if no particular aggressive conditions exist.

Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Anchorages under static and quasi-static actions are designed in accordance with EN 1992-4:2018.
- For application with resistance under fire exposure the anchorages are designed in accordance with the method given in EN 1992-4:2018.
- Verifiable calculation notes and drawings are prepared taking into account of the load to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.).

Installation:

- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters on the site.
- Use of the anchor only as supplied by the manufacturer without exchanging the components of an anchor.
- Anchor installation in accordance with the manufacturer's specifications and drawings using the appropriate tools.
- Checks before placing the anchor to ensure that the strength class of the concrete in which the anchor is to be placed is in the range given and is not lower that of the concrete to which the characteristic loads apply for.
- Check of concrete being well compacted, e.g. without significant voids.
- Cleaning of the hole of drilling dust.
- Anchor installation ensuring the specified embedment depth.
- Keeping of the edge distance and spacing to the specified values without minus tolerances.
- Positioning of the drill holes without damaging the reinforcement.
- In case of aborted hole, drilling of new hole at a minimum distance of twice the depth of the aborted hole, or smaller distance provided the aborted drill hole is filled with high strength nonshrinkage mortar. No shear or oblique tension loads are allowed in the direction of a not filled aborted hole.
- Observe the maximum installation torque given in Annex B(2/3).

Sormat Concrete Screw Anchor S-CSA A4 / EJOT Concrete Screw Anchor JC6	
Intended use Specifications	Annex B (1/3)

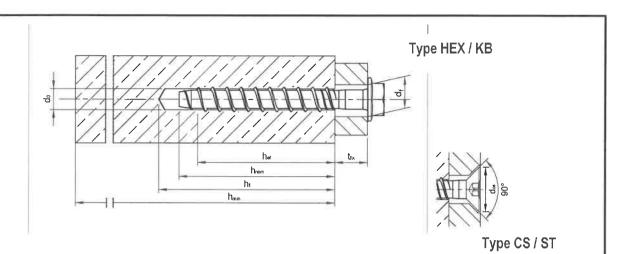


Table B1: Installation data

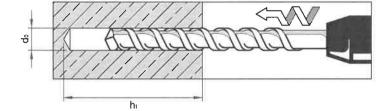
Sormat Concrete S	crew An	chor	Anchor size								
S-CSA A4 / EJOT Concrete Screw Anchor JC6			S-CSA A4 / JC6								
			6-1	6-2	8-1	8-2	10-1	10-2			
Nominal embedment depth	h _{nom}	[mm]	45	45 55		50 65		85			
Drill hole diameter	d ₀	[mm]		6		8		0			
Cutting diameter at the upper tolerance limit (maximum diameter bit)	d _{cut,max} ≤	[mm]	6	6,4		8,45		10,45			
Depth of drilled hole to deepest point	h ₁ ≥	[mm]	55	65	60	75	65	95			
Effective anchorage depth	h _{ef}	[mm]	34	42,5	35,8	48,5	39,1	64,6			
Diameter of clearance hole in the fixture	d _f	[mm]	≤ 9		≤ 12		≤14				
Maximum installation torque	T _{inst} ≤	[Nm]	14		40		7	'5			
Max installation torque for impact screw driver	T _{SD}	[Nm]	(90	25	90	360				

Table B2: Minimum thickness of concrete member, spacing and edge distance

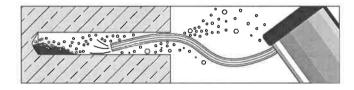
Sormat Concrete Screw Anchor S-CSA A4 / EJOT Concrete Screw Anchor JC6					S-CS	or size A A4 / C6		
			6-1	6-2	8-1	8-2	10-1	10-2
Minimum thickness of concrete member	h _{min}	[mm]	80	100	100	100	100	130
Minimum spacing	S _{min}	[mm]	35	35	35	35	40	40
Minimum edge distance	C _{min}	[mm]	35	35	35	35	40	40

Sormat Concrete Screw Anchor S-CSA A4 /
EJOT Concrete Screw Anchor JC6
Intended use
Installation data

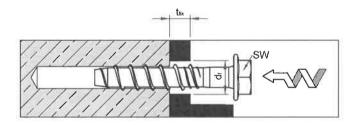
Installation instructions



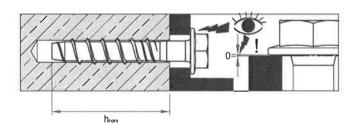
Make a cylindrical hole



Clean the hole



Install the screw anchor by impact screwdriver or torque wrench



Ensure that the screw anchor head fully rests without any gap on the fixture and is not damaged

Sormat Concrete Screw Anchor S-CSA A4 / EJOT Concrete Screw Anchor JC6

Annex B (3/3)

Intended use

Installation instructions

Table C1: Characteristic resistances under tension loads in case of static and quasi-static loading for design according to EN 1992-4:2018

					Anche	or size				
Sormat Concrete Screw A EJOT Concrete Screw						A A4 / C6				
			6-1	6-2	8-1	8-2	10-1	10-2		
Steel failure					71-12		A way			
Characteristic resistance	N _{Rk,s}	[kN]	19	9,4	33	3,9	47	',9		
Partial safety factor	γ _{Ms} 1)	[-]			1	,4				
Pull-out failure				الزجاد			CHALL	File.		
Characteristic resistance in cracked concrete C20/25	N _{Rk,p}	[kN]	2,5	3,5	3,0	8,5	2,5	9,0		
Characteristic resistance in non-cracked concrete C20/25	$N_{Rk,p}$	[kN]	6,0	9,5	8,5	16,6	11,0	25,4		
	Ψ _c	C25/30	1,118	1,080	1,090	1,104	1,065	1,067		
		C30/37	1,224	1,152	1,172	1,198	1,125	1,127		
Increasing factor for N _{Rk,p}		C35/45	1,323	1,218	1,247	1,285	1,179	1,182		
morodomy radio Tor Tark,p		C40/50	1,414	1,280	1,316	1,366	1,230	1,234		
		C45/55	1,500	1,338	1,382	1,441	1,277	1,282		
		C50/60	1,581	1,393	1,444	1,513	1,322	1,328		
Partial safety factor	Yinst	[-]	1,0							
	γ _{Mp} 1)	[-]	1,5 ²⁾							
Concrete cone and splitting	g failure									
Effective anchorage depth	h _{ef}	[mm]	34,0	42,5	35,8	48,5	39,1	64,6		
Factor for cracked concrete	k _{cr}	[-]			7	,7				
Factor for non-cracked concrete	k _{ucr}	[-]			11	1,0				
Spacing	S _{cr,N}	[mm]	102,0	127,5	107,4	145,5	117,3	193,8		
Edge distance	C _{cr,N}	[mm]	51,0	63,8	53,7	72,8	58,7	96,9		
Spacing (splitting)	S _{cr,sp}	[mm]	136,0	127,5	121,7	165	195,5	184,5		
Edge distance (splitting)	C _{cr,sp}	[mm]	68,0	63,8	60,9	82,5	97,8	92,3		
Partial safety factor	γ _{Msp} 1)	[-]			1,	5 ²⁾				

¹⁾ In absence of other national regulations ²⁾ The installation safety factor of γ_{inst} = 1,0 is included

Sormat Concrete Screw Anchor S-CSA A4 / EJOT Concrete Screw Anchor JC6	
Performance Characteristic resistance under tension loads	Annex C(1/5)

Table C2: Characteristic resistances under shear loads in case of static and quasi-static loading for design according to EN 1992-4:2018

	Anchor size									
Sormat Concrete Screw Anchor S-CSA A4/ EJOT Concrete Screw Anchor JC6				S-CSA A4 / JC6						
			6-1 6-2 8-1 8-2 10-1					10-2		
Steel failure without lever a	ırm					-176				
Characteristic resistance	$V_{Rk,s}$	[kN]	14	1,3	24	1,3	29	9,4		
Partial safety factor	γ _{Ms} 1)	[-]	1,5							
Factor for considering ductility	k ₇	[-]	1,0							
Steel failure with lever arm										
Characteristic resistance	M ⁰ _{Rk,s}	[Nm]	19	9,4	45	5,6	75,1			
Partial safety factor	γ _{Ms} 1)	[-]			1	,5				
Concrete pryout failure	1: -4									
k-factor	k ₈	[-]	2	,5	2	2,9		3,3		
Partial safety factor	γ _{Mc} 1)	[-]			1	,5				
Concrete edge failure										
Effective length of anchor under shear load	l _f	[mm]	34,0	42,5	35,8	48,5	39,1	64,6		
Outside diameter of anchor	d _{nom}	[mm]		6	8		1	0		
Partial safety factor	γ _{Mc} 1)	[-]			1	,5				

In absence of other national regulations

Sormat Concrete Screw Anchor S-CSA A4 / EJOT Concrete Screw Anchor JC6	
Performance Characteristic resistance under shear loads	Annex C(2/5)

Table C3: Characteristic resistances under tension loads in case of fire exposure for design according to EN 1992-4:2018

					Anche	or size			
Sormat Concrete Screw A EJOT Concrete Screw			S-CSA A4 / JC6						
			6-1	6-1 6-2 8-1 8-2				10-2	
Steel failure									
	R30	[kN]	0,	0,24		0,85		70	
Characteristic resistance $N_{\text{Rk,s,fi}}$	R60	[kN]	0,	22	0,	68	1,	36	
	R90	[kN]	0,	17	0,	51	1,	09	
	R120	[kN]	0,	12	0,	42	0,	95	
Pull-out failure			71.11			THE STATE OF			
Characteristic resistance	R30	[kN]	0,63	0,88	0,75	2,13	2,75	5,50	
	R60	[kN]	0,63	0,88	0,75	2,13	2,75	5,50	
$N_{Rk,p,fi}$	R90	[kN]	0,63	0,88	0,75	2,13	2,75	5,50	
	R120	[kN]	0,50	0,50	0,60	1,70	2,20	4,40	
Concrete cone and splitting	g failure)							
	R30	[kN]	1,66	2,90	1,89	2,82	2,35	8,19	
Characteristic resistance	R60	[kN]	1,66	2,90	1,89	2,82	2,35	8,19	
$N^0_{Rk,c,fi}$	R90	[kN]	1,66	2,90	1,89	2,82	2,35	8,19	
	R120	[kN]	1,33	2,32	1,51	2,26	1,88	6,55	
Spacing	S _{cr,N,fi}	[mm]	102	127,5	107,4	145,5	117,3	193,8	
Spacing	Smin	[mm]	35	35	35	35	40	40	
	C _{cr,N,fi}	[mm]	51	63,8	53,7	72,8	58,7	96,9	
Edge distance	C _{min}	[mm]			ck from m	e side: c _π nore than n and ≥ 2	one side:	ef	

As a rule, splitting failure can be neglected when cracked concrete and reinforcement is assumed Design under fire exposure is performed according to the design method given in EN 1992-4. Under fire exposure usually cracked concrete is assumed. The design equations are given in EN 1992-4. In the absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{M,fi} = 1,0$ is recommended.

Sormat Concrete Screw Anchor S-CSA A4 / EJOT Concrete Screw Anchor JC6	
Performance Characteristic tension resistance under fire exposure	Annex C(3/5)

Table C4: Characteristic resistances under shear loads in case of fire exposure for design according to EN 1992-4:2018

			Anchor size S-CSA A4 / JC6						
Sormat Concrete Screw A EJOT Concrete Screw									
			6-1	6-2	8-1	8-2	10-1	10-2	
Steel failure without lever	arm	E-UH			17 33				
	R30	[kN]	0,	0,24		0,85		70	
Characteristic resistance	R60	[kN]	0,22		0,	68	1,	36	
$V_{Rk,s,fi}$	R90	[kN]	0,17		0,	51	1,	09	
	R120	[kN]	0,	12	0,	42	0,	95	
Steel failure with lever arm	1	501 61		Victoria.					
	R30	[Nm]	0,	20	1,	14	2,	66	
Characteristic resistance	R60	[Nm]	0,18		0,91		2,13		
$M^0_{Rk,s,fi}$	R90	[Nm]	0,14		0,68		1,70		
	R120	[Nm]	0,10		0,47		1,49		
Concrete pryout failure									
k-factor	k ₈	[-]	2,51		2,94		3,29		
	R30	[kN]	4,17	7,28	5,56	8,29	7,73	26,95	
Characteristic resistance	R60	[kN]	4,17	7,28	5,56	8,29	7,73	26,95	
$V_{Rk,cp,fi}$	R90	[kN]	4,17	7,28	5,56	8,29	7,73	26,95	
	R120	[kN]	3,34	5,82	4,44	6,64	6,19	21,55	
Concrete edge failure		Yaran E				- CONT			
The initial value V ⁰ _{Rk,c,fi} of the resistance in concrete C20/29 ire exposure may be determi	5 to C50/6		with V ⁰ _{RI}	_{c,c} initial v	o _{Rk,c} (≤ R alue of the te C20/25	e charact	eristic res	i = 0,20	

Design under fire exposure is performed according to the design method given in EN 1992-4.

Under fire exposure usually cracked concrete is assumed. The design equations are given in EN 1992-4.

EN 1992-4 covers design for fire exposure from one side. For fire attack from more than one side the edge distance must be increased to $c_{min} \ge 300$ mm and ≥ 2 x h_{ef} .

In the absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{M,fi} = 1,0$ is recommended.

Sormat Concrete Screw Anchor S-CSA A4 / EJOT Concrete Screw Anchor JC6			
Performance Characteristic shear resistance under fire exposure	Annex C(4/5)		

Table C5: Displacements under tension loads for static and quasi-static loading

Sormat Concrete Screw Anchor S-CSA A4 EJOT Concrete Screw Anchor JC6		Anchor size S-CSA A4 / JC6						
			N	[kN]	1,2	1,7	1,4	4,0
Cracked C20/25	δ_{N0}	[mm]	0,117	0,094	0,087	0,234	0,050	0,261
	δ _{N∞}	[mm]	0,253	0,386	0,898	0,687	1,575	0,842
Cracked C50/60	N	[kN]	1,9	2,3	2,1	6,1	1,6	5,7
	δ_{N0}	[mm]	0,166	0,103	0,114	0,242	0,068	0,252
	δ _{N∞}	[mm]	0,253	0,386	0,898	0,687	1,575	0,842
Non-cracked C20/25	N	[kN]	2,9	4,5	4,1	7,9	5,2	12,1
	δ_{N0}	[mm]	0,123	0,154	0,156	0,144	0,217	0,165
	δ _{N∞}	[mm]	0,253	0,386	0,898	0,687	1,575	0,842
Non-cracked C50/60	N	[kN]	4,5	6,3	5,8	12,0	6,9	16,1
	δ_{N0}	[mm]	0,131	0,171	0,110	0,376	0,104	0,261
	δ _{N∞}	[mm]	0,253	0,386	0,898	0,687	1,575	0,842

Table C6: Displacements under shear loads for static and quasi-static loading

Sormat Concrete Screw Anchor S-CSA A4 / EJOT Concrete Screw Anchor JC6		Anchor size S-CSA A4 / JC6						
		6-1	6-2	8-1	8-2	10-1	10-2	
	V	[kN]	6,8		11,6		14,0	
Cracked and non-cracked concrete C20/25 - C50/60	δ _{V0}	[mm]	1,090		1,251		1,740	
	δ√∞	[mm]	1,635		1,877		2,610	

Sormat Concrete Screw Anchor S-CSA A4 / EJOT Concrete Screw Anchor JC6			
Performance Displacements under tension and shear loads	Annex C(5/5)		