



SIMPLY THE BEST HEAVY DUTY SELF-UNDERCUTTING ANCHOR IN THE WORLD

# UNDERCUT ANCHORS

## PRODUCT DATA SHEET



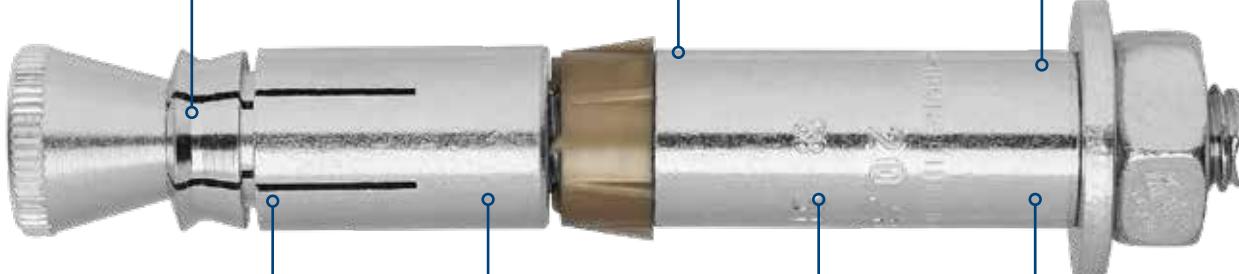
# Simply the best heavy duty self-undercutting anchor in the world

No special drill bits, undercut tools or setting tools needed

Automatically self-undercutting, unique heavy duty anchor for push-through and pre-set installations

Minimal expansion forces allow small spacings and edge distances

Undercut anchor with ETA assesment



For heavy loads

Simplest, quickest and safest solution on the market

Liebig mark in anchor

Zinc plated and stainless steel version available

## BENEFITS

### Description

- Automatically self-undercutting and mechanical interlock.
- Unique heavy duty anchor for concrete C20/25...C50/60.
- For push-through and pre-set installation methods.
- Good suitability for overhead installation.
- For static, quasi-static and seismic loads.
- Economical: No special drill bits, undercut tools or setting tools needed.
- Minimal expansion forces allow small spacings and edge distances.
- Suitable for special conditions such as power plant use.
- ZP for dry indoor and temporary outdoor use. A4 for indoor, outdoor and industrial use.

## Base materials

### Approved for



Non-cracked concrete

Cracked concrete

## TYPE BLS

Push through installations

Zinc electroplated acc. EN ISO 4042,  $t \geq 5 \mu\text{m}$   
Dry indoor conditions, indoor with temporary condensation



## TYPE BLS A4

Push through installations

Stainless steel A4

For indoor, outdoor and industrial use



## TYPE ILS

Pre-set installations

Zinc electroplated acc. EN ISO 4042,  $t \geq 5 \mu\text{m}$

Internal thread M8



## TYPE SLS A4

Push through installations

Stainless steel A4

For indoor, outdoor and industrial use



## TYPE BLS-P

Pre-set installations

Zinc electroplated acc. EN ISO 4042,  $t \geq 5 \mu\text{m}$   
Dry indoor conditions, indoor with temporary condensation



## TYPE SD

Push through installations

Used for fixing step irons.

Stainless steel A4



## TYPE LPA A4

Retrofitted grounding systems.

Stainless steel A4



## TYPE SKLS A4

Push through installations

Stainless steel A4

For indoor, outdoor and industrial use



# APPROVALS / CERTIFICATIONS / APPLICATIONS

Description of document	Authority/ Laboratory	ID	Additional info	
European Technical Assesment	 	Centre Scientifique et Technique du Bâtiment	ETA-01-0011	ETAG 001-1 Option 1
Fire resistance		Centre Scientifique et Technique du Bâtiment	ETA-01-0011	EOTA TR 020 - Evaluation of Anchorages in Concrete concerning Resistance to Fire
Seismic resistance		Centre Scientifique et Technique du Bâtiment	ETA-01-0011	EOTA TR 045 - Design of Metal Anchors For Use In Concrete Under Seismic Actions
Liebig Superplus CAD-blocks for AutoCAD		Sormat Oy		Blocks installation instructions for AutoCAD
Components for TEKLA Structures		Sormat Oy		Tekla structures components + instructions video
YouTube installation videos		Sormat Oy	2rqU4YKZVEE / 8D_lqiJHnyfVdCGN	Sormat LIEBIG SUPERPLUS anchor installation
Sormat Trustfix anchor calculation software		Sormat Oy / S&P Software Consulting		TrustFIX anchor calculation

# STATIC AND QUASI-STATIC LOADS: BLS, BLS-P, ILS

The data of these tables is based on:

- ETA-01/0011: Zinc plated versions BLS, BLS-P
- Concrete C20/25,  $f_{ck,cube} = 25 \text{ N/mm}^2$
- Installation has been done correctly (page 11-12)
- Push-through installation BLS and Pre-set installation BLS-P, see setting instructions (page 11-12)
- Without influence of edge- and spacing distances (page 13)
- In minimum base material thickness (page 13)

Anchor size	M8		M12		M16	
Effective anchorage depth $h_{\text{ef}}$ [mm]	40	80	80	150	150	200
Nominal anchorage depth $h_{\text{nom}}$ [mm]	52	92	96	166	168	218

## Characteristic resistances

Anchor size	M8		M12		M16	
<b>Non-cracked concrete</b>						
Tensile $N_{Rk}$ [kN]	12,8	29,3*	36,1	67,4*	92,8	125,6*
Shear $V_{Rk}$ Push-through installation : BLS [kN]	12,8	41,4*	70,0*	70,0*	118,0*	118,0*
Shear $V_{Rk}$ Pre-set installation : ILS , BLS-P [kN]	12,8	15,0	34,0*	34,0*	63,0*	63,0*
<b>Cracked concrete</b>						
Tensile $N_{Rk}$ [kN]	9,1	16,0	25,0	40,0	50,0	75,0
Shear $V_{Rk}$ Push-through installation : BLS [kN]	9,1	41,4*	51,5	70,0*	118,0*	118,0*
Shear $V_{Rk}$ Pre-set installation : ILS, BLS-P [kN]	9,1	15	34,0*	34,0*	63,0*	63,0*
Characteristic bending moment $M^0_{Rk,s}$ [Nm]	30		105		266	

## Design resistances

Anchor size	M8		M12		M16	
<b>Non-cracked concrete</b>						
Tensile $N_{Rd}$ [kN]	8,5	19,6*	24,1	44,9*	61,9	83,7*
Shear $V_{Rd}$ Push-through installation : BLS [kN]	8,5	33,2*	48,2	56,0*	94,4*	94,4*
Shear $V_{Rd}$ Pre-set installation : ILS, BLS-P [kN]	8,5	12,0	27,2*	27,2*	50,4*	50,4*
<b>Cracked concrete</b>						
Tensile $N_{Rd}$ : BLS, BLS-P [kN]	6,0	10,6	16,7	26,6	33,3	50,0
Shear $V_{Rd}$ Push-through installation : BLS [kN]	6,0	33,2*	34,3	56,0*	88,2	94,4*
Shear $V_{Rd}$ Pre-set installation : ILS, BLS-P [kN]	6,0	12,0	27,2*	27,2*	50,4*	50,4*
Design bending moment $M_{Rd,s}$ [Nm]	24		84		213	

## Recommended loads

Anchor size	M8		M12		M16	
<b>Non-cracked concrete</b>						
Tensile $N_{rec}$ [kN]	6,1	13,9*	17,2	32,1*	44,1	59,8*
Shear $V_{rec}$ Push-through installation : BLS [kN]	6,1	23,7*	34,4	40,0*	67,4*	67,4*
Shear $V_{rec}$ Pre-set installation : ILS, BLS-P [kN]	6,1	8,6	19,3*	19,3*	35,9*	35,9*
<b>Cracked concrete</b>						
Tensile $N_{rec}$ [kN]	4,3	7,6	11,9	19,0	23,8	35,7
Shear $V_{rec}$ Push-through installation : BLS [kN]	4,3	23,7*	24,6	40,0*	63,0	67,4*
Shear $V_{rec}$ Pre-set installation : ILS, BLS-P [kN]	4,3	8,6	19,3*	19,3*	35,9*	35,9*
Recommended bending moment $M_{rec,s}$ [Nm]	17		60		152	

\* = Failure mode is STEEL

- The partial safety factor for action is  $\gamma = 1.4$ .

- ILS steel grade  $\geq 8.8$

# STATIC AND QUASI-STATIC LOADS:

## BLS A4, SD (M8), SLS A4, SKLS A4

The data of these tables is based on:

- ETA-01/0011: Stainless steel versions BLS A4, BLS SD (M8), , SLS A4, SKLS A4
- Concrete C20/25,  $f_{ck,cube} = 25 \text{ N/mm}^2$
- Installation has been done correctly (page 11-12)
- Push-through installation BLS A4 see setting instructions (page 11-12)
- Without influence of edge- and spacing distances (page 13)
- In minimum base material thickness (page 13)

Anchor size	M8		M12		M16	
Effective anchorage depth $h_{ef}$ [mm]	40	80	80	150	150	200
Nominal anchorage depth $h_{nom}$ [mm]	52	92	96	166	168	218

## Characteristic resistances

Anchor size	M8	M12	M16
<b>Non-cracked concrete</b>			
Tensile $N_{Rk}$ [kN]	12,8	29,3*	36,1
Shear $V_{Rk}$ Push-through installation [kN]	12,8	44,6*	72,3
<b>Cracked concrete</b>			
Tensile $N_{Rd}$ [kN]	9,0	12,0	25,0
Shear $V_{Rd}$ Push-through installation [kN]	9,1	44,6*	51,5
Characteristic bending moment $M_{Rk,s}^0$ [Nm]	30	105	266

\* Failure mode = STEEL

## Design resistances

Anchor size	M8	M12	M16
<b>Non-cracked concrete</b>			
Tensile $N_{Rd}$ [kN]	8,5	18,3*	24,1
Shear $V_{Rd}$ Push-through installation [kN]	8,5	33,6*	48,2
<b>Cracked concrete</b>			
Tensile $N_{Rd}$ [kN]	6,0	8,0	16,7
Shear $V_{Rd}$ Push-through installation [kN]	6,0	33,6*	34,3
Design bending moment $M_{Rd,s}$ [Nm]	23	79	200

\* Failure mode = STEEL

## Recommended loads

Anchor size	M8	M12	M16
<b>Non-cracked concrete</b>			
Tensile $N_{rec}$ [kN]	6,1	13,1*	17,2
Shear $V_{rec}$ Push-through installation [kN]	6,1	24,0*	34,4
<b>Cracked concrete</b>			
Tensile $N_{rec}$ [kN]	4,3	5,7	11,9
Shear $V_{rec}$ Push-through installation [kN]	4,3	24,0*	24,5
Recommended bending moment $M_{rec,s}$ [Nm]	16	56	143

\* Failure mode = STEEL

The partial safety factor for action is  $\gamma = 1.4$ .

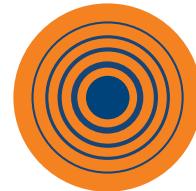
# SEISMIC RESISTANCE C1:

## BLS, BLS-P

Design acc. EOTA TR 045: Performance Category C1

The data of these tables is based on:

- ETA-01/0011: Zinc plated anchors BLS, BLS-P
- Concrete C20/25,  $f_{ck,cube} = 25 \text{ N/mm}^2$
- Installation has been done correctly (page 11-12)
- Without influence of edge- and spacing distances (page 13)
- In minimum base material thickness (page 13)



### Characteristic resistance C1

Anchor size		M12		M16	
Effective anchorage depth $h_{ef}$	[mm]	80	150	150	200
Tensile resistance C1	$N_{Rk, seis, C1}^0$ [kN]	25,0	40,0	50,0	50,0
Shear resistance C1	$V_{Rd, seis, C1}^0$ [kN]	30,3*	30,3*	62,8*	62,8*

\* Failure mode = STEEL

### Design resistance C1

Anchor size		M12		M16	
Effective anchorage depth $h_{ef}$	[mm]	80	150	150	200
Tensile resistance C1	$N_{Rd, seis, C1}$ [kN]	14,6	26,6	33,3	33,3
Shear resistance C1	$V_{Rd, seis, C1}$ [kN]	12,1*	12,1*	25,1*	25,1*

\* Failure mode = STEEL

### Recommended loads C1

Anchor size		M12		M16	
Effective anchorage depth $h_{ef}$	[mm]	80	150	150	200
Tensile resistance C1	$N_{rec, seis, C1}$ [kN]	10,4	19,0	23,8	23,8
Shear resistance C1	$V_{rec, seis, C1}$ [kN]	8,7*	8,7*	17,9*	17,9*

\* Failure mode = STEEL

The partial safety factor for action is  $\gamma = 1.4$ .

$\alpha_{seis}$  and  $\alpha_{gap}$  included as per EOTA TR 045

Values don't consider any filling of annular gap between anchor and fixture

# SEISMIC RESISTANCE C2: BLS, BLS-P

## Design acc. EOTA TR 045: Performance Category C2

The data of these tables is based on:

- ETA-01/0011: Zinc plated anchors BLS, BLS-P
- Concrete C20/25,  $f_{ck,cube} = 25 \text{ N/mm}^2$
- Installation has been done correctly (page 11-12)
- Without influence of edge- and spacing distances (page 13)
- In minimum base material thickness (page 13)



### Characteristic resistance C2

Anchor size		M12		M16	
Effective anchorage depth $h_{ef}$	[mm]	80	150	150	200
Tensile resistance C2	$N_{Rk, seis, C2}^0$ [kN]	25,0	40,0	50,0	50,0
Shear resistance C2	$V_{Rk, seis, C2}^0$ [kN]	18,2*	18,2*	51,5*	51,5*

\* Failure mode = STEEL

### Design resistance C2

Anchor size		M12		M16	
Effective anchorage depth $h_{ef}$	[mm]	80	150	150	200
Tensile resistance C2	$N_{Rd, seis, C2}$ [kN]	14,6	26,6	33,3	33,3
Shear resistance C2	$V_{Rd, seis, C2}$ [kN]	7,3*	7,3*	20,6*	20,6*

\* Failure mode = STEEL

### Recommended loads C2

Anchor size		M12		M16	
Effective anchorage depth $h_{ef}$	[mm]	80	150	150	200
Tensile resistance C2	$N_{rec, seis, C2}$ [kN]	10,4	19,0	23,8	23,8
Shear resistance C2	$V_{rec, seis, C2}$ [kN]	5,2*	5,2*	14,7*	14,7*

\* Failure mode = STEEL

The partial safety factor for action is  $\gamma = 1.4$ .

$\alpha_{seis}$  and  $\alpha_{gap}$  included as per EOTA TR 045

Values don't consider any filling of annular gap between anchor and fixture

# FIRE RESISTANCE: BLS, BLS-P, BLS A4, SD, SLS A4, SKLS A4

## Design method acc. to EOTA TR 020

The data of these tables is based on:

- ETA-01/0011: Zinc plated and stainless steel A4 anchors
- Concrete C20/25,  $f_{ck,cube} = 25 \text{ N/mm}^2$

- Installation has been done correctly (page 11-12)
- Without influence of edge- and spacing distances (page 13)
- In minimum base material thickness (page 13)



## Characteristic resistance

Anchor size		M8		M12		M16	
Effective anchorage depth $h_{ef}$ [mm]		40	80	80	150	150	200
<b>Cracked and non-cracked concrete</b>							
Zinc-plated	R30	Tensile $N_{Rk}$ [kN]	0,37	1,70	3,10		
	R120	Shear $V_{Rk}$ [kN]	0,37	1,70	3,10		
	R30	Tensile $N_{Rk}$ [kN]	0,18	0,84	1,60		
	R120	Shear $V_{Rk}$ [kN]	0,18	0,84	1,60		
Stainless steel A4	R30	Tensile $N_{Rk}$ [kN]	0,73	2,50	4,70		
	R120	Shear $V_{Rk}$ [kN]	0,73	2,50	4,70		
	R30	Tensile $N_{Rk}$ [kN]	0,37	1,30	2,50		
	R120	Shear $V_{Rk}$ [kN]	0,37	1,30	2,50		

## Design resistance

Anchor size		M8		M12		M16	
Effective anchorage depth $h_{ef}$ [mm]		40	80	80	150	150	200
<b>Cracked and non-cracked concrete</b>							
Zinc-plated	R30	Tensile $N_{Rd}$ [kN]	0,37	1,70	3,10		
	R120	Shear $V_{Rd}$ [kN]	0,37	1,70	3,10		
	R30	Tensile $N_{Rd}$ [kN]	0,18	0,84	1,60		
	R120	Shear $V_{Rd}$ [kN]	0,18	0,84	1,60		
Stainless steel A4	R30	Tensile $N_{Rd}$ [kN]	0,73	2,50	4,70		
	R120	Shear $V_{Rd}$ [kN]	0,73	2,50	4,70		
	R30	Tensile $N_{Rd}$ [kN]	0,37	1,30	2,50		
	R120	Shear $V_{Rd}$ [kN]	0,37	1,30	2,50		

## Recommended loads

Anchor size		M8		M12		M16	
Effective anchorage depth $h_{ef}$ [mm]		40	80	80	150	150	200
<b>Cracked and non-cracked concrete</b>							
Zinc-plated	R30	Tensile $N_{rec}$ [kN]	0,37	1,70	3,10		
	R120	Shear $V_{rec}$ [kN]	0,37	1,70	3,10		
	R30	Tensile $N_{rec}$ [kN]	0,18	0,84	1,60		
	R120	Shear $V_{rec}$ [kN]	0,18	0,84	1,60		
Stainless steel A4	R30	Tensile $N_{rec}$ [kN]	0,73	2,50	4,70		
	R120	Shear $V_{rec}$ [kN]	0,73	2,50	4,70		
	R30	Tensile $N_{rec}$ [kN]	0,37	1,30	2,50		
	R120	Shear $V_{rec}$ [kN]	0,37	1,30	2,50		

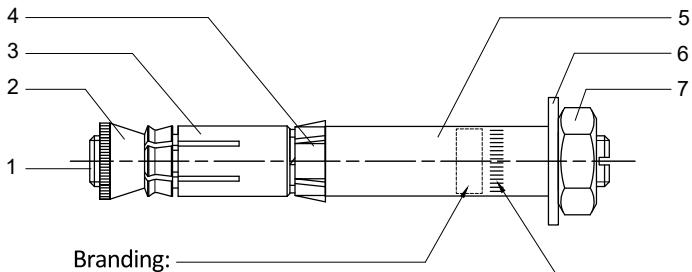
In absence of other national regulations the partial safety factor for resistance under fire exposure  $\gamma_{M,Fi} = 1,0$  is recommended.



# MECHANICAL PROPERTIES

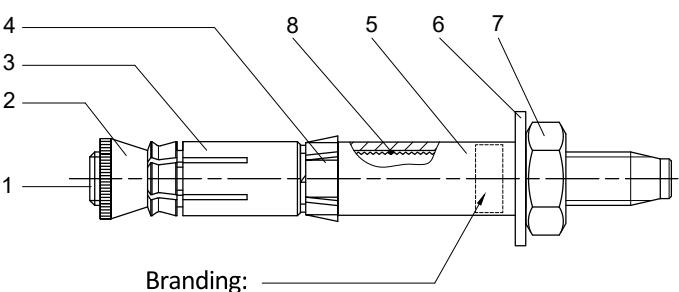
## Zinc plated BLS

Part	Material
1 Threaded rod	EN ISO 898-1: property class 8.8
2 Threaded cone	Carbon steel
3 Expansion shield	Carbon steel
4 Plastic grip	PE
5 Distance sleeve	Carbon steel
6 Washer	Carbon steel EN 10139
7 Hexagonal nut	EN ISO 898-2; property class 8



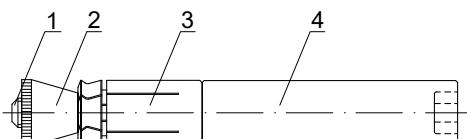
## Zinc plated BLS-P

Part	Material
1 Threaded rod	EN ISO 898-1: property class 8.8
2 Threaded cone	Carbon steel
3 Expansion shield	Carbon steel
4 Plastic grip	PE
5 Distance sleeve	Carbon steel
6 Washer	Carbon steel EN 10139
7 Hexagonal nut	EN ISO 898-2; property class 8
8 Grip	Drop of glue, tape or rubber O-ring



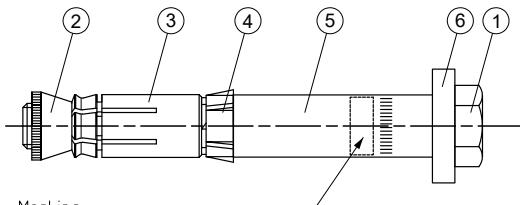
## Zinc plated ILS

Part	Material
1 Threaded rod	EN ISO 898-1: property class 8.8
2 Threaded cone	Carbon steel
3 Expansion shield	Carbon steel
4 Screw socket	Carbon steel (internal thread M8)



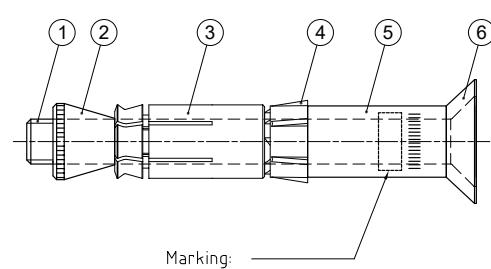
## Stainless steel SLS A4

Part	Material
1 Hexagonal screw	Stainless steel A4
2 Threaded cone	Stainless steel A4
3 Expansion shield	Stainless steel A4
4 Plastic grip	PE
5 Distance sleeve	Stainless steel A4
6 Washer	Stainless steel A4



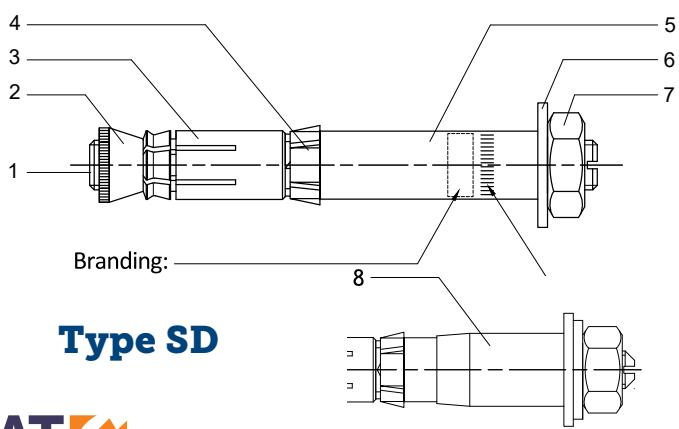
## Stainless steel SKLS A4

Part	Material
1 Countersunk screw	Stainless steel A4
2 Threaded cone	Stainless steel A4
3 Expansion shield	Stainless steel A4
4 Plastic grip	PE
5 Distance sleeve	Stainless steel A4
6 Washer	Stainless steel A4



## Stainless steel bsl a4, sd (m8)

Part	Material
1 Threaded rod	Property class A4-80; EN ISO 3506-1
2 Threaded cone	Stainless steel A4
3 Expansion shield	Stainless steel A4
4 Plastic grip	PE
5 Distance sleeve	Stainless steel A4
6 Washer	Stainless steel A4
7 Hexagonal nut	EN ISO 3506-2: property class A4-80
8 Plastic sleeve	PA; DIN EN ISO 1874-1



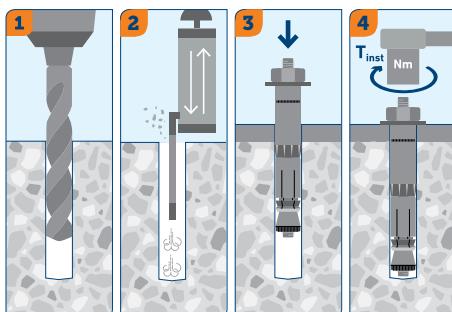
# SETTING INSTRUCTIONS

## Installation equipment

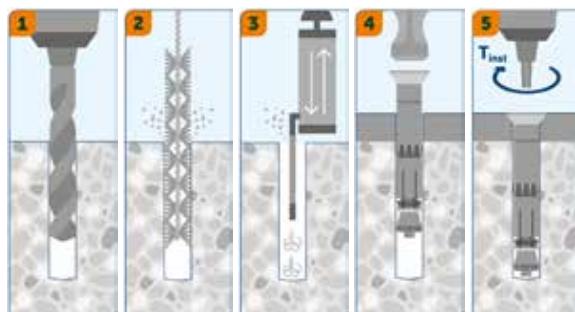
Specification	M8	M12	M16	
Installation equipment	Drill bit	SDS+ 2-CUT or 4-CUT 14	20	25
	Rotary hammer	750...1200 r.p.m / 1.8 ...3.3 J		
	Additional tools		360...550 r.p.m / 4,9 ...11,5 J	

Air pump/compressor, hammer, torque wrench, socket

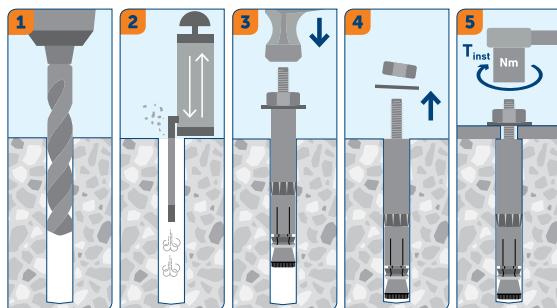
## BLS, BLS A4, SD, SLS A4



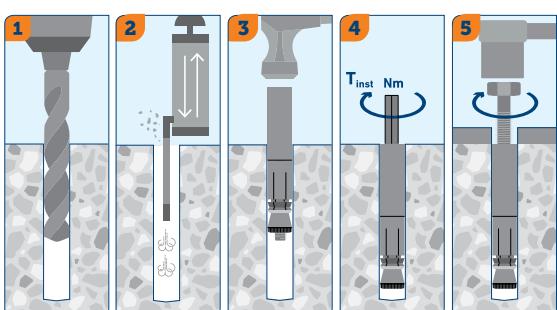
## SKLS A4



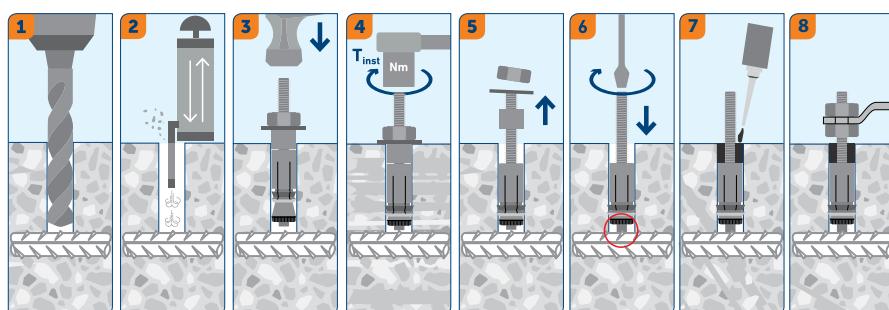
## BLS-P



## ILS



## LPA A4



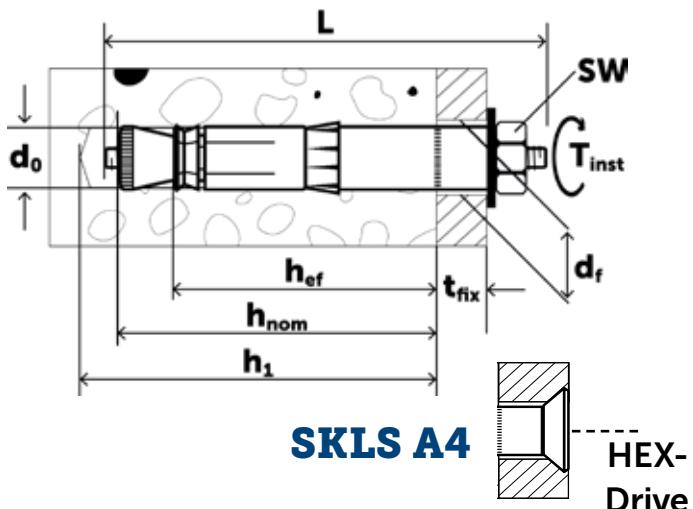
# INSTALLATION DATA

## Types BLS, BLS-P, BLS A4, SD (M8), SLS A4, SKLS A4

Parameters and anchors sizes			M8		M12		M16	
Effective anchorage depth	$h_{\text{ef}}$	[mm]	40	80	80	150	150	200
Nominal anchorage depth	$h_{\text{nom}}$	[mm]	52	92	96	166	168	218
Drill hole diameter	$d_0$	[mm]		14		20		25
Diameter of the drill bit at the upper tolerance limit	$d_{\text{cut,max}} \leq$	[mm]		14,50		20,55		25,55
Depth of drilled hole to deepest point	$h_1 \geq$	[mm]	60	100	105	175	185	235
Diameter of clearance hole in the fixture	In-place installation (BLS)	$d_f \leq$ [mm]		16		21		26
	Mounting on the threaded bolt (BLS-P / dist. Mounting)	$d_f \leq$ [mm]		10		14		18
Installation torque	$T_{\text{inst}}$	[Nm]		25		80		180

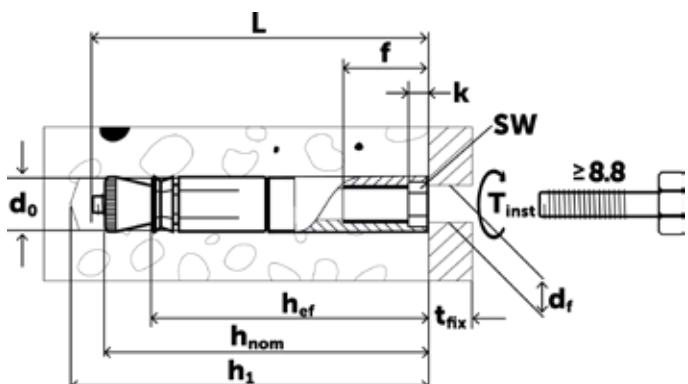
## Push-through Installation (BLS, BLS A4, SLS A4, SKLS A4)

- BLS and SD versions installed through fixture using an ordinary hammer and tightened to specified torque.



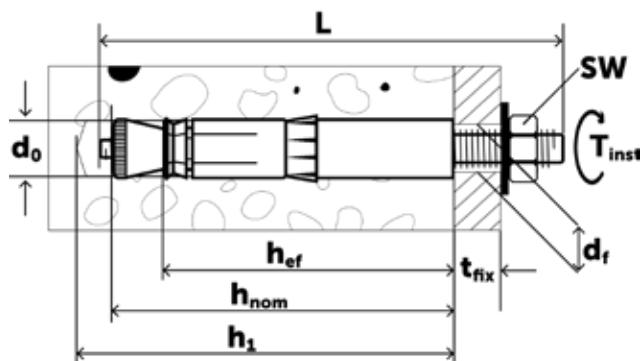
## Pre-set installation (ILS)

- ILS is installed into the drill-hole using an ordinary hammer. Then, anchor is tightened to the specified torque with hexagonal drive. Bolt is installed to the anchor through the fixture.

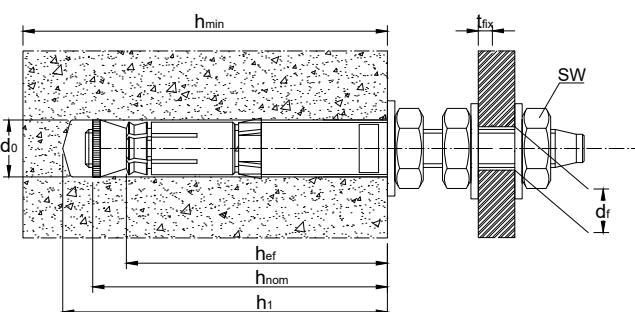


## Pre-set installation (BLS-P)

- BLS-P versions installed into the drill-hole using an ordinary hammer. Then, nut and washer are removed, fixture installed, washer and nut installed, and tightened to the specified torque.



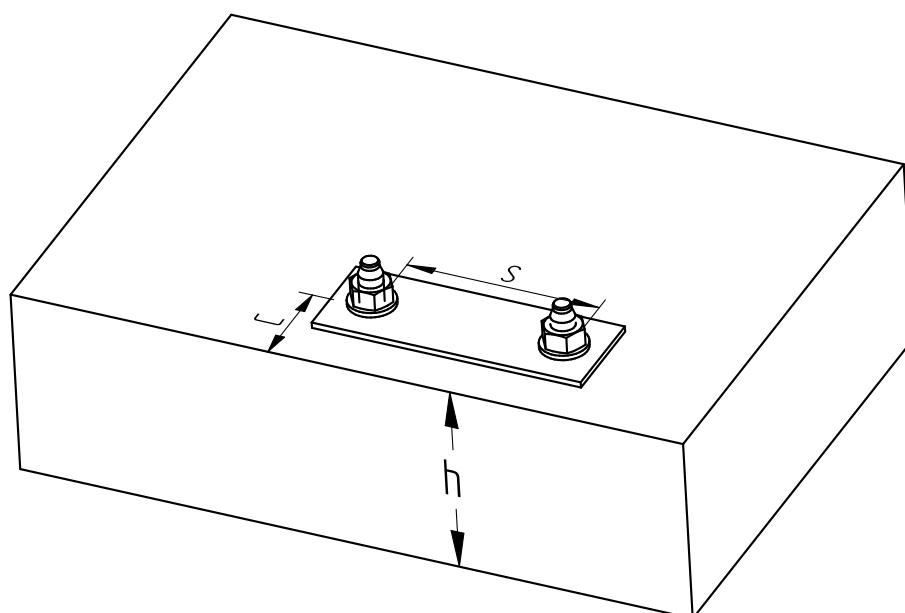
## Distance mounting (BLS-P)



## Minimum thickness of concrete member, spacing and edge distance

### TYPES BLS, BLS-P, BLS A4, SD, SLS A4, SKLS A4

Cracked concrete and non-cracked concrete			M8	M12		M16		
Effective anchorage depth	$h_{ef}$	[mm]	40	80	80	150	150	200
Nominal anchorage depth	$h_{nom}$	[mm]	52	92	96	166	168	218
Minimum thickness of base material	$h_{min}$	[mm]	100	160	160	300	300	400
Zinc plated	Minimum spacing	$s_{min}$	[mm]	100	80	120	150	200
	Minimum edge distance	$c_{min}$	[mm]	80	50	100	80	150
Stainless steel	Minimum spacing	$s_{min}$	[mm]	80	80	150	150	180
	Minimum edge distance	$c_{min}$	[mm]	60	50	100	80	100
Critical spacing for splitting failure and concrete cone failure	Center Spacing (splitting)	$s_{cr,sp}$	[mm]	140	360	360	540	560
	Center spacing	$s_{cr,N}$	[mm]	120	240	240	450	450
Critical edge distance for splitting failure and concrete cone failure	Edge distance (splitting)	$c_{cr,sp}$	[mm]	70	180	180	270	280
	Edge distance	$c_{cr,N}$	[mm]	60	120	120	225	225
								300



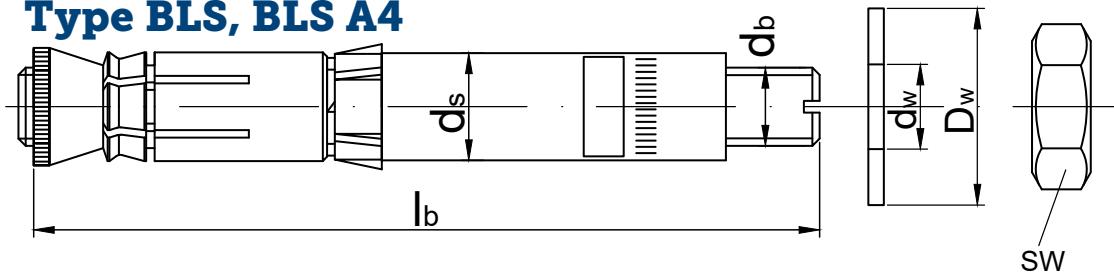
# ANCHOR DIMENSIONS

Type	Size / Drill Ø / Anchorage depth $h_{ef} / t_{fix}$	Product code	Lenght of bolt ( $l_b$ )	Diameter of bolt ( $d_b$ )	Max diameter of sleeve ( $d_s$ )	Washer diameter ( $D_w$ )	Washer diameter ( $d_w$ )	Washer thickness S	SW
BLS	M8-14/80/25	9654080025	130	8	13,8	20	8,4	1,5	17
	M12-20/80/15	9650080015	130	12	19,1	30	13	3,5	19
	M12-20/80/30	9650080030	145	12	19,1	30	13	3,5	19
	M12-20/150/30	9650150030	215	12	19,1	30	13	3,5	19
	M16-25/150/30	9655150030	220	16	24,1	40	17	6	24
	M16-25/150/40	9655200040	230	16	24,1	40	17	6	24
	M16-25/200/60	9655200060	300	16	24,1	40	17	6	24
BLS-P	M12-20/80/15	9650180015	135	12	19,1	24	13	2,5	19
	M12-20/150/30	9651150030	220	12	19,1	24	13	2,5	19
	M16-25/150/40	9655250040	240	16	24,1	30	17	3	24
	M16-25/200/40	9655210040	290	16	24,1	30	17	3	24
BLS A4	M8-14/40/15 A4	9654404015	82	8	13,8	20	8,4	1,5	16
	M8-14/80/25 A4	9654080254	130	8	13,8	20	8,4	1,5	16
	M12-20/80/15 A4	9650080154	130	12	19,1	30	13	3,5	22
	M12-20/80/30 A4	9650080304	145	12	19,1	30	13	3,5	22
	M16-25/150/30 A4	9655150304	220	16	24,1	40	17	4	27
SLS A4	M8-14/40/15 A4	9653144015	70	8	13,7	21	8,4	4	13
	M8-14/80/25 A4	9653148025	120	8	13,7	21	8,4	4	13
	M12-20/80/15 A4	9653208015	120	12	19	30	13	6	19
SKLS A4	M8-14/40/15 A4	9654144015	70	8	13,7	27	8,4	6,5	5
	M8-14/80/25 A4	9654148025	120	8	13,7	24	8,4	6,5	5
	M12-20/80/15 A4	9654208015	120	12	19	33	13	8	8
SD	M8-14/40 SD A4	9650814040	95	8	15,5	20	8,4	2	16
	M8-14/60SA A4N	9650040060	115	8	15,5	20	8,4	2	16
ILS	M8-14/80	9650814080	95	8	13,8	-	-	-	8
LPA A4	M8-14BS085 A4	9650814085	85	8	13,8	20	8,4	2	13

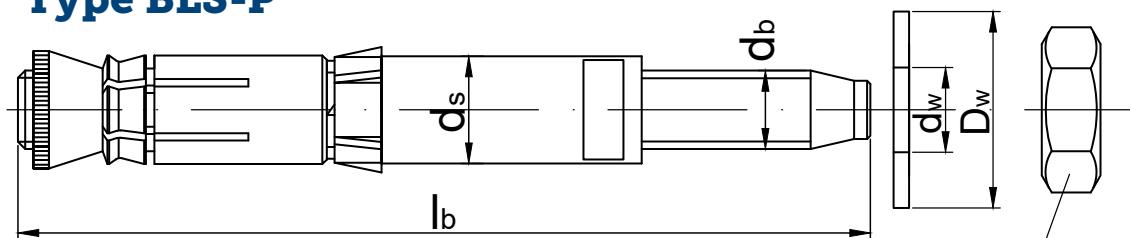
HEX

# ANCHOR DIMENSIONS

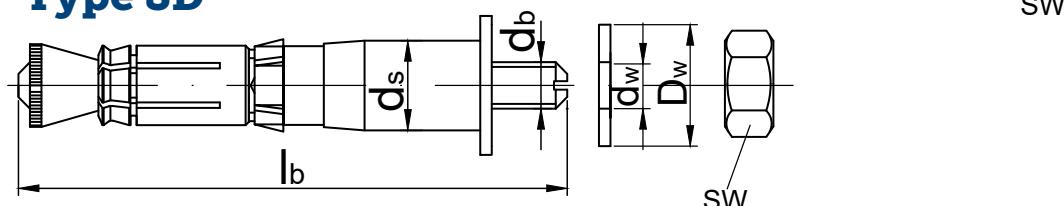
## Type BLS, BLS A4



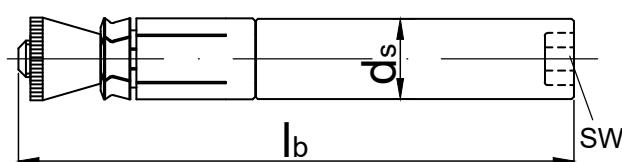
## Type BLS-P



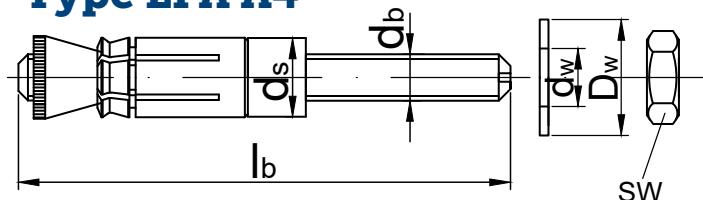
## Type SD



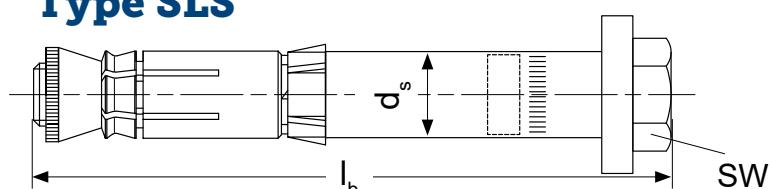
## Type ILS



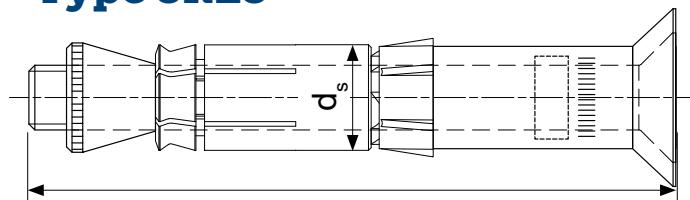
## Type LPA A4



## Type SLS

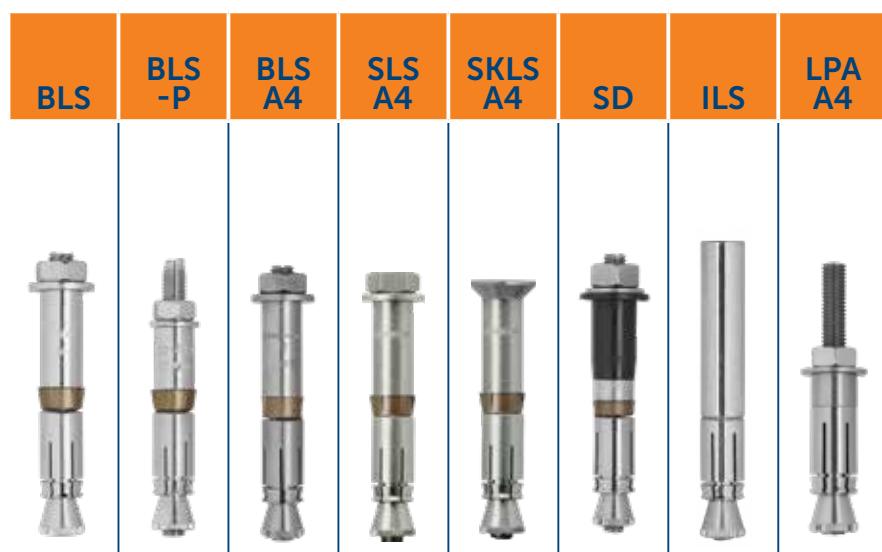


## Type SKLS



# UNDERCUT ANCHORS

## DELIVERY PROGRAM



Thread size	Size - Drill Ø / Anchorage depth $h_{ef}$ / $t_{fix}$	Zinc	Zinc	A4	A4	A4	A4	Zinc	A4
M8	M8-14								○
	M8-14/40/15	15			x	x	x		
	M8-14/40	25						x	
	M8-14/60	25						x	
	M8-14/80								○
	M8-14/80/25	25	x		x	x	x		
M12	M12-20/80/15	15	x	x	x	x	x		
	M12-20/80/30	30	x		x				
	M12-20/150/30	30	x	x					
M16	M16-25/150/30	30	x		x				
	M16-25/150/40	40		x					
	M16-25/200/40	40	x	x					
	M16-25/200/60	60	x						

○ No ETA